

### COMPRESSOR DEFINITION

Designation	EM T6160Z
Nominal Voltage/Frequency	220-240 V 50 Hz
Engineering Number	194QA67

### A - APPLICATION / LIMIT WORKING CONDITIONS

1 Type	Hermetic reciprocating compressor		
2 Refrigerant	R-134a		
3 Nominal voltage and frequency	220-240 / 50	[ V / Hz ]	
4 Application type	High Back Pressure (Commercial Compressors R134a, R22)		
4.1 Evaporating temperature range	-15°C to 10°C	(5°F to 50°F)	
5 Motor type	CSIR		
6 Starting torque	HST - Hight starting torque		
7 Expantion device	Capillary tube or Expansion valve		
8 Compressor cooling		Operating voltage range	
		50 Hz	60 Hz
8.1 LBP (32°C Ambient temperature)	-	-	-
8.2 LBP (43°C Ambient temperature)	-	-	-
8.3 HBP (32°C Ambient temperature)	-	-	-
8.4 HBP (43°C Ambient temperature)	-	-	-
9 Maximum condensing pressures/temperature			
9.1 Operating (gauge)	16.2	[kgf/cm²] (230 psig)	/ °C - °F
9.2 Peak (gauge)	20.6	[kgf/cm²] (293 psig)	/ °C - °F
10 Maximum winding temperature	130	[ °C ]	

### B - MECHANICAL DATA

1 Commercial designation	1/4	[hp]
2 Displacement	6.76	[cm <sup>3</sup> ] (0.413 cu.in)
2.1 Bore [mm]	22.500	
2.2 Stroke [mm]	17.000	
3 Lubricant charge	180	[ml] (6.09 fl.oz.)
3.1 Lubricants approved		
3.2 Lubricants type/viscosity	ESTER / ISO22	
4 Weight (with oil charge)	7.8	[kg] (17.20 lb.)
5 Nitrogen charge	0.2 to 0.3	[kgf/cm <sup>2</sup> ] (2.84 to 4.27 psig)

### C - ELETRICAL DATA

1 Nominal Voltage/Frequency/Number of Phases	220-240 V 50 Hz 1 ~ (Single phase)	
2 Starting device type	Current Relay	
2.1 Starting device	MTRP-36	
3 Start capacitor	53-64(330)	[µF(VAC minimum)]
4 Run capacitor	-	[µF(VAC minimum)]
5 Motor protection	T0571/G6	
6 Start winding resistance	[Ω at 25°C (77°F)] +/- 8%	
7 Run winding resistance	[Ω at 25°C (77°F)] +/- 8%	
8 LRA - Locked rotor amperage (50 Hz)	-	[A] - Measured according to UL 984
9 FLA - Full load amperage L/MBP (50 Hz)	-	[A]
10 FLA - Full Load Amperage HBP (50 Hz)	-	[A]
11 Approval boards certification	VDE	

### D - PERFORMANCE - CHECK POINT DATA

TEST CONDITIONS: @220V50Hz			ASHRAEHBP46 Fan		Evaporating temperature (Condensing temperature		7.2°C (44.96°F) 54.4°C (129.92°F))	
Cooling capacity  +/- 5%			Power consumption  +/- 5%	Current consumption  +/- 5%	Gas flow rate  +/- 5%	EFFICIENCY RATE  +/- 7%		
[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
2458	619	720	300	1.74	15.94	8.19	2.06	2.40

### E - PERFORMANCE - CURVES

TEST CONDITIONS:		ASHRAE46				(Condensing temperature 35°C (+95°F) )				
@220V50Hz		Fan								
Evaporating temperature		Cooling capacity			Power consumption	Current consumption	Gas flow rate	EFFICIENCY RATE		
		+/- 5%			+/- 5%	+/- 5%	+/- 5%	+/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-15	(+ 5)	1265	319	371	172	1.35	6.84	7.35	1.85	2.15
-10	(+14)	1584	399	464	188	1.40	8.60	8.44	2.13	2.47
-5	(+23)	1959	494	574	205	1.45	10.67	9.55	2.41	2.80
0	(+32)	2391	602	700	224	1.50	13.08	10.66	2.69	3.12
+5	(+41)	2878	725	843	245	1.57	15.83	11.75	2.96	3.44
+10	(+50)	3422	862	1003	268	1.65	18.95	12.78	3.22	3.74

TEST CONDITIONS: @220V50Hz		ASHRAE46 Fan				(Condensing temperature 45°C (+113°F) )				
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-15	(+ 5)	1111	280	325	183	1.38	6.49	6.06	1.53	1.78
-10	(+14)	1405	354	412	202	1.43	8.24	6.96	1.75	2.04
-5	(+23)	1751	441	513	222	1.49	10.31	7.90	1.99	2.31
0	(+32)	2150	542	630	243	1.56	12.72	8.85	2.23	2.59
+5	(+41)	2602	656	762	266	1.64	15.48	9.79	2.47	2.87
+10	(+50)	3106	783	910	290	1.73	18.61	10.70	2.70	3.13

TEST CONDITIONS: @220V50Hz		ASHRAE46 Fan				(Condensing temperature 55°C (+131°F) )				
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-15	(+ 5)	967	244	283	192	1.41	6.16	5.05	1.27	1.48
-10	(+14)	1223	308	358	214	1.47	7.82	5.70	1.44	1.67
-5	(+23)	1527	385	448	238	1.55	9.81	6.41	1.62	1.88
0	(+32)	1881	474	551	263	1.63	12.15	7.15	1.80	2.10
+5	(+41)	2283	575	669	289	1.72	14.84	7.90	1.99	2.32
+10	(+50)	2735	689	801	317	1.82	17.91	8.63	2.17	2.53

## F - EXTERNAL CHARACTERISTICS

1 Base plate	European Standard		
2 Tray holder	No		
3 Connectors			
3.1 SUCTION	6.1 +0.10/+0.00	[mm]	(0.240" +0.004"/+0.000")
3.1.1 Material	Copper		
3.1.2 Shape	Slanted 42°		
3.2 DISCHARGE	4.86 +0.07/+0.00	[mm]	(0.191" +0.003"/+0.000")
3.2.1 Material	Copper		
3.2.2 Shape	Straight		
3.3 PROCESS	6.1 +0.10/+0.00	[mm]	(0.240" +0.004"/+0.000")
3.3.1 Material	Copper		
3.3.2 Shape	Slanted 42°		
3.4 Oil cooler (Copper)	No	[mm]	
3.5 Connector sealing	Rubber Plugs		