

COMPRESSOR DEFINITION

Designation	EM T6165GK
Nominal Voltage/Frequency	220-240 V 50 Hz
Engineering Number	912GA67

A - APPLICATION / LIMIT WORKING CONDITIONS

1 Type	Hermetic reciprocating compressor		
2 Refrigerant	R-404A		
3 Nominal voltage and frequency	220-240 / 50	[V / Hz]	
4 Application type	Medium Back Pressure (Commercial Compressors)		
4.1 Evaporating temperature range	-20°C to 10°C	(-4°F to 50°F)	
5 Motor type	CSIR		
6 Starting torque	HST - Hight starting torque		
7 Expantion device	Capillary tube or Expansion valve		
8 Compressor cooling		Operating voltage range	
		50 Hz	60 Hz
8.1 LBP (32°C Ambient temperature)	-	-	-
8.2 LBP (43°C Ambient temperature)	-	-	-
8.3 HBP (32°C Ambient temperature)	-	-	-
8.4 HBP (43°C Ambient temperature)	-	-	-
9 Maximum condensing pressures/temperature			
9.1 Operating (gauge)	25.7	[kgf/cm²] (365 psig)	/ °C - °F
9.2 Peak (gauge)	28.7	[kgf/cm²] (408 psig)	/ °C - °F
10 Maximum winding temperature	130	[°C]	

B - MECHANICAL DATA

1 Commercial designation	1/3	[hp]
2 Displacement	5.19	[cm ³] (0.317 cu.in)
2.1 Bore [mm]	21.000	
2.2 Stroke [mm]	15.000	
3 Lubricant charge	180	[ml] (6.09 fl.oz.)
3.1 Lubricants approved		
3.2 Lubricants type/viscosity	ESTER / ISO22	
4 Weight (with oil charge)	7.8	[kg] (17.20 lb.)
5 Nitrogen charge	0.2 to 0.3	[kgf/cm ²] (2.84 to 4.27 psig)

C - ELETRICAL DATA

1 Nominal Voltage/Frequency/Number of Phases	220-240 V 50 Hz 1 ~ (Single phase)	
2 Starting device type	Current Relay	
2.1 Starting device	MTRP-38	
3 Start capacitor	53-64(330)	[μF(VAC minimum)]
4 Run capacitor	-	[μF(VAC minimum)]
5 Motor protection	T0571/G6	
6 Start winding resistance	[Ω at 25°C (77°F)] +/- 8%	
7 Run winding resistance	[Ω at 25°C (77°F)] +/- 8%	
8 LRA - Locked rotor amperage (50 Hz)	10.40	[A] - Measured according to UL 984
9 FLA - Full load amperage L/MBP (50 Hz)	-	[A]
10 FLA - Full Load Amperage HBP (50 Hz)	-	[A]
11 Approval boards certification	VDE	

D - PERFORMANCE - CHECK POINT DATA

TEST CONDITIONS: @220V50Hz			ASHRAEHBP46 Fan		Evaporating temperature (Condensing temperature		7.2°C (44.96°F) 54.4°C (129.92°F))	
Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
2994	754	877	394	2.18	24.65	7.60	1.92	2.23

E - PERFORMANCE - CURVES

TEST CONDITIONS:		ASHRAE46				(Condensing temperature 35°C (+95°F))				
@220V50Hz		Fan								
Evaporating temperature		Cooling capacity			Power consumption	Current consumption	Gas flow rate	EFFICIENCY RATE		
		+/- 5%			+/- 5%	+/- 5%	+/- 5%	+/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-20	(- 4)	1443	364	423	218	1.59	9.15	6.61	1.67	1.94
-15	(+ 5)	1783	449	523	235	1.64	11.39	7.58	1.91	2.22
-10	(+14)	2180	549	639	253	1.69	14.01	8.64	2.18	2.53
-5	(+23)	2638	665	773	270	1.75	17.07	9.76	2.46	2.86
0	(+32)	3158	796	925	288	1.81	20.61	10.96	2.76	3.21
+5	(+41)	3745	944	1097	307	1.87	24.69	12.20	3.08	3.58
+10	(+50)	4401	1109	1290	326	1.94	29.38	13.50	3.40	3.96

TEST CONDITIONS: @220V50Hz		ASHRAE46 Fan				(Condensing temperature 45°C (+113°F))				
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-20	(- 4)	1212	305	355	233	1.63	8.49	5.21	1.31	1.53
-15	(+ 5)	1510	381	443	254	1.69	10.65	5.95	1.50	1.74
-10	(+14)	1861	469	545	275	1.76	13.20	6.75	1.70	1.98
-5	(+23)	2266	571	664	297	1.84	16.20	7.62	1.92	2.23
0	(+32)	2729	688	800	319	1.91	19.71	8.55	2.15	2.51
+5	(+41)	3252	820	953	342	1.99	23.77	9.52	2.40	2.79
+10	(+50)	3841	968	1125	365	2.07	28.44	10.53	2.65	3.08

TEST CONDITIONS: @220V50Hz		ASHRAE46 Fan			(Condensing temperature 55°C (+131°F))					
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-20	(- 4)	981	247	287	244	1.66	7.72	4.01	1.01	1.18
-15	(+ 5)	1233	311	361	272	1.74	9.76	4.54	1.14	1.33
-10	(+14)	1531	386	448	299	1.83	12.21	5.12	1.29	1.50
-5	(+23)	1878	473	550	326	1.93	15.12	5.76	1.45	1.69
0	(+32)	2277	574	667	354	2.03	18.54	6.44	1.62	1.89
+5	(+41)	2733	689	801	382	2.12	22.54	7.15	1.80	2.10
+10	(+50)	3247	818	951	411	2.22	27.17	7.89	1.99	2.31

F - EXTERNAL CHARACTERISTICS

1 Base plate	European Standard		
2 Tray holder	No		
3 Connectors			
3.1 SUCTION	6.1 +0.10/+0.00	[mm]	(0.240" +0.004"/+0.000")
3.1.1 Material	Copper		
3.1.2 Shape	Slanted 42°		
3.2 DISCHARGE	4.86 +0.07/+0.00	[mm]	(0.191" +0.003"/+0.000")
3.2.1 Material	Copper		
3.2.2 Shape	Straight		
3.3 PROCESS	6.1 +0.10/+0.00	[mm]	(0.240" +0.004"/+0.000")
3.3.1 Material	Copper		
3.3.2 Shape	Slanted 42°		
3.4 Oil cooler (Copper)	No	[mm]	
3.5 Connector sealing	Rubber Plugs		