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|--|----------------------------------|---------------|----------|----------|-------------|---------|-------------|------------|
|  | PART - GROUP CHANGE NOTIFICATION | | | | Bulletin no | 2011-16 | Date | 01.02.2009 |
| | Prepared by | Sabih HIZAL | | | Signature | | | |
| | Approved by | Alper AYDINAY | | | | | | |
| | Copy to | TH-YPLB | | ÇMİ-MTk1 | | ÇMİ-ÜPB | | ÇMİ-MÜT |
| ÇMİ-KGB | | | ÇMİ-MTk2 | | ÇMİ-MTk3 | | Other | |

TECHNICAL EXPLANATION OF THE CHANGE

| | |
|-------|---------------|
| Issue | BAFFLE CHANGE |
|-------|---------------|

Explanation

From February 2009 all washing machine baffles are to be fixed to the drum using 2 screws.

If baffles need replacing for the washing machines produced in and after February 2009:

For the models with welded tubs: The tub/drum assembly group will need to be changed.

For other tub types: The baffles can be unscrewed and new baffles can be fixed after disassembling the tub.

For the large models: The baffle used for the rest of the models is used also for these models. By this way all the baffles are unified.

For servicing products produced prior to this date the old baffle (28 1249 03 00) should be used.

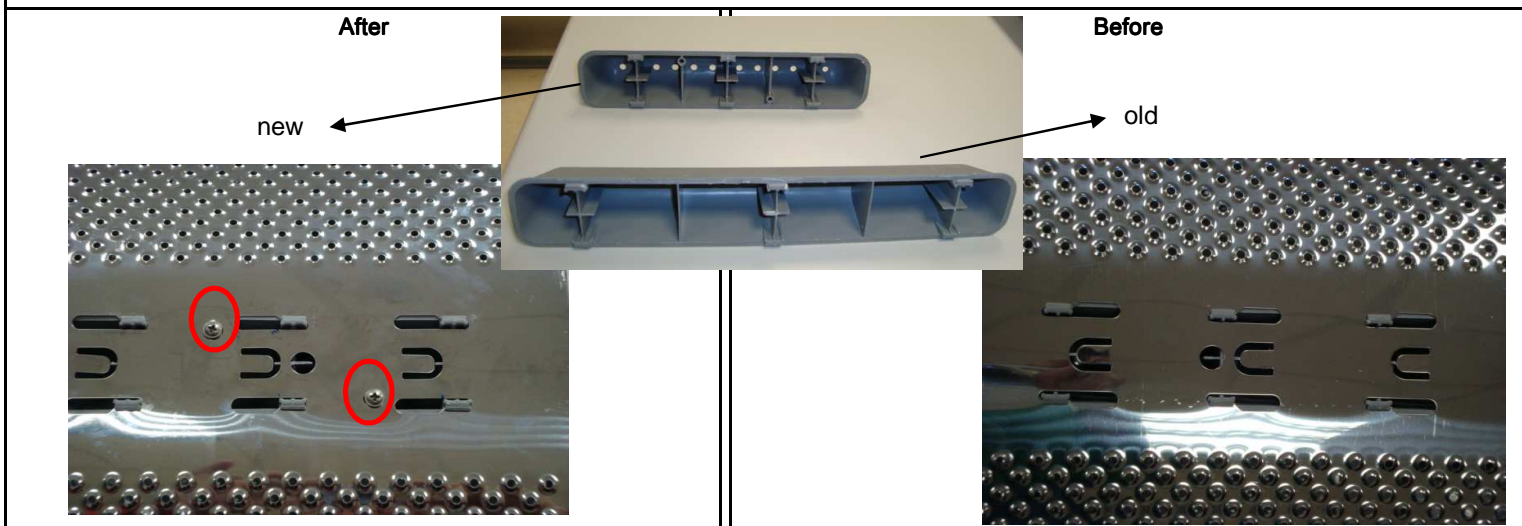
Please Note:

New baffles can be used for servicing washing machines produced prior to this date without using screws.

Examples for Large models:

BEKO WMD78142-EU B1 XL 8KG DMLBLDC 1400 TS A+

BLOMBERG WAF8422A-EU B1 L 8KG B56FML1200 TSA+



INFORMATION ABOUT THE PART CHANGES

| Ser. Ref | New part (s) | | Ser. Ref | Old Part (s) | | Code |
|----------|---------------|---------------|----------|--------------|---------------|------|
| | Part name | Stock number | | Part name | Stock number | |
| 584 | BAFFLE | 28 1226 03 00 | 584 | BAFFLE | 28 1249 01 00 | |
| 1214 | PT SCREW 4*14 | 90 0327 19 00 | | ----- | | |
| | | | | | | |

CODE EXPLANATION :

A-Old stocks can be used; Old & new parts are fully interchangeable

B-Old stocks can be used; Old parts are interchangeable with old productions & new parts are interchangeable with new productions

C-Old stocks can not be used. New parts are interchangeable with old & new productions


D-Old stocks can not be used. New parts are interchangeable with new productions

1-Performance / **2**-Production improvement / **3**-Safety / **4**-Material or dimension change

5-Additional part / **6**-Part cancellation / **7**-Alternative use

INFORMATION ABOUT THE PRODUCT CHANGES

| No | Date | Brand | Model | Started from | Finished at | Signature |
|----|------------|-------|-------|--------------|-------------|-----------|
| 1 | 01.02.2009 | | All | | | |
| 2 | | | | | | |
| 3 | | | | | | |
| 4 | | | | | | |

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TECHNICAL EXPLANATION OF THE CHANGE

Issue BAFFLE CHANGE

Explanation

Baffle

- Iron sheet tabs are pushed backwards on the wing holes by means of a flat-tip screwdriver. The iron sheet stoppers that are holding the positioning feathers are pushed backwards by inserting the screwdriver into the holes numbered 2, 6 and 10 in the drawings below according to the front view of the wing to be replaced.




- The wing is released from the slots by pushing backwards and it is taken out.
- Iron sheet tabs should be turned towards the outer side of the Drum when the wing is removed.



Tab pointing out side of the drum

In order to hod the wings, the tabs should be turned approximately for 2 mm towards inside of the drum.

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TECHNICAL EXPLANATION OF THE CHANGE


Issue BAFFLE CHANGE

Explanation



Iron sheet tabs are bent inwards to insert the wing. To do this, a flat-tip screwdriver will be useful. The point to be taken into consideration while flattening the tab is that the tip of the tab should rest appropriately. For this reason, while flattening the tab with one hand with a screwdriver, thumb of the other hand should be used to support the bottom of the tab. Thus, bending process will be carried out both in a controlled way and also appropriately. Forcing the side of the tab to make it straight may cause bending of the tab irregularly.



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TECHNICAL EXPLANATION OF THE CHANGE

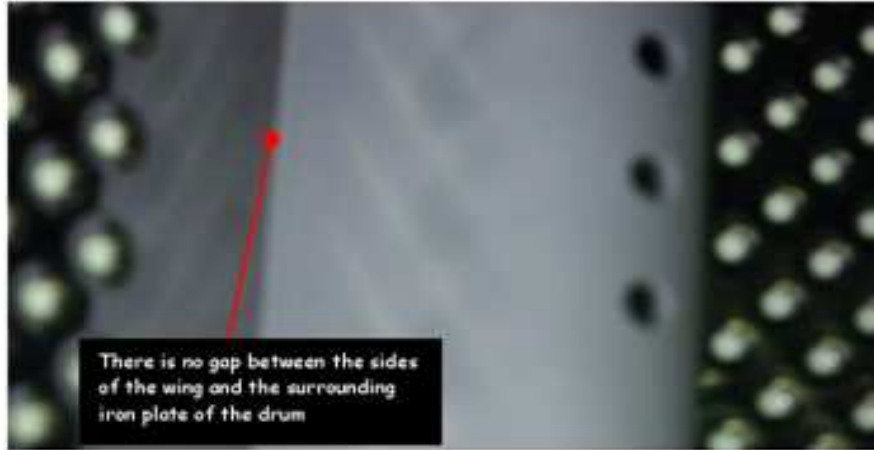
Issue BAFFLE CHANGE

Explanation

Incorrect straightening method
straightening method

Correct

- The wing is passed through the wide slot area which has been created to pass the plastic tabs and it is pulled forwards (towards the mouth of the drum) to ensure passing of the iron sheet tabs. When the iron sheet tabs are seated behind the wing's stopper feather, a "click" sound will be heard. At the end of the mounting process, there should be no gap between the sides of the wing and the surrounding iron plate of the drum.



- To check if the mounting is made correctly, the wing is forced backwards and sidewards. If it does not come out or if it does not move too much, the mounting is completed.

